



Rev.	Drawn	Date	Description
B	MRW	09/15/2017	Adjusted encoder voltage notation
C	KRG	12/06/2021	Updated to new safety relay
D	KRG	10/18/2022	Stagehand Card updated to Unipolar v5.0 rev D

tolerances:
 1/2 : ±1/16"
 .xx : ±0.010
 .xxx : ±0.003

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